

# PHILIPS

sense and simplicity

LED Lighting - Scenario

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Philips India Ltd.

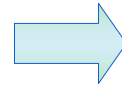
# A Brief History of LEDs

- 1962 First LED (Holonyak at GE)
  - 0.001 lumens
- 1960's Red LEDs (HP & Monsanto)
  - 0.01 lumens
- 1970's–1980's Green LEDs, Watches, Calculators
  - 0.1 lumens
- 1990's Blue LEDs (Nakamura at Nichia)
  - 1 lumen
- 2000+
  - 10-100 lumens
- 2005
  - 1000 lumens (multichip packages)
- 2009 - General Illumination



# LEDs Are the Lighting Source for Tomorrow

## Conventional Lighting Sources



## LED Lighting Source

- Incandescent



- Halogen



- Fluorescent



- Gas-discharge  
(example: neon)



- Light emitting diodes (LEDs)

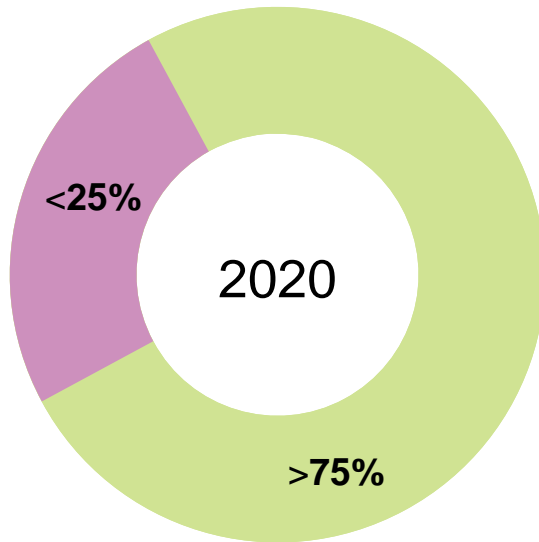
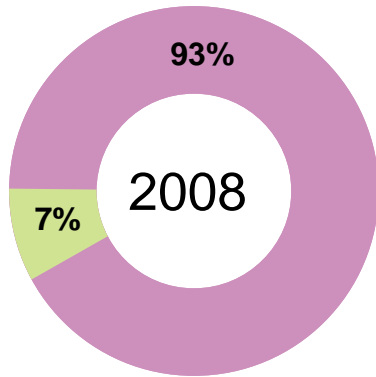


### Benefits of LED Lighting

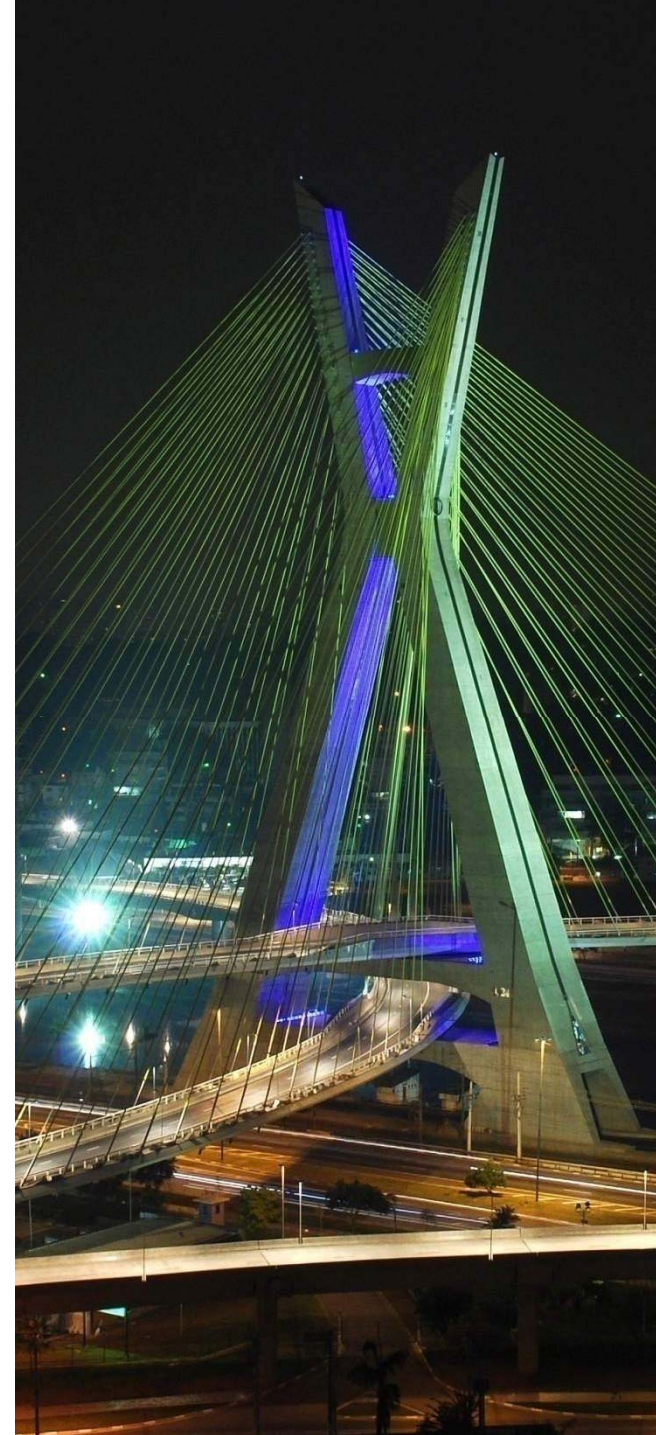
- Ultra long source life
- Low power consumption
- Low maintenance
- No moving parts
- No UV radiation
- Cool beam of light
- Digitally controllable
- Sustainability

# The digital revolution

LED lighting is transforming the entire landscape\*



- Traditional lighting
- LED lighting

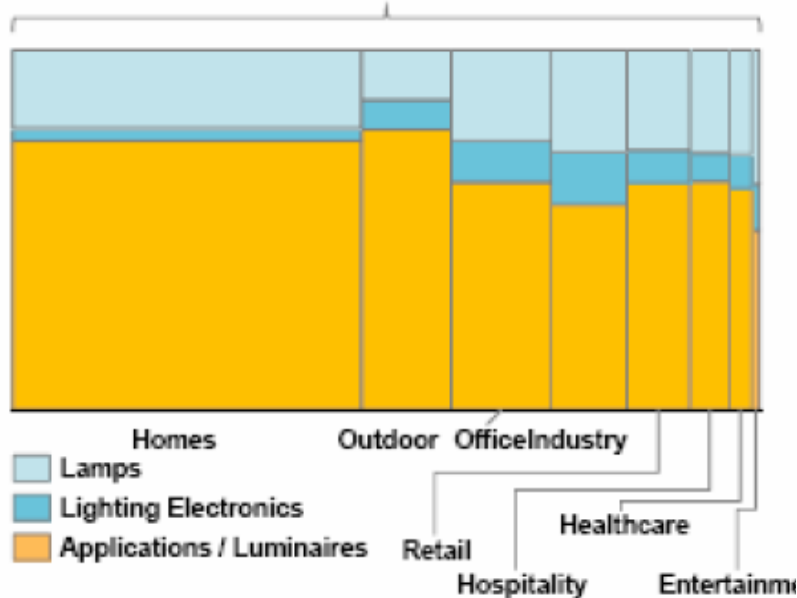


\*Market estimate based on internal Philips study

# Global Trends in Lighting

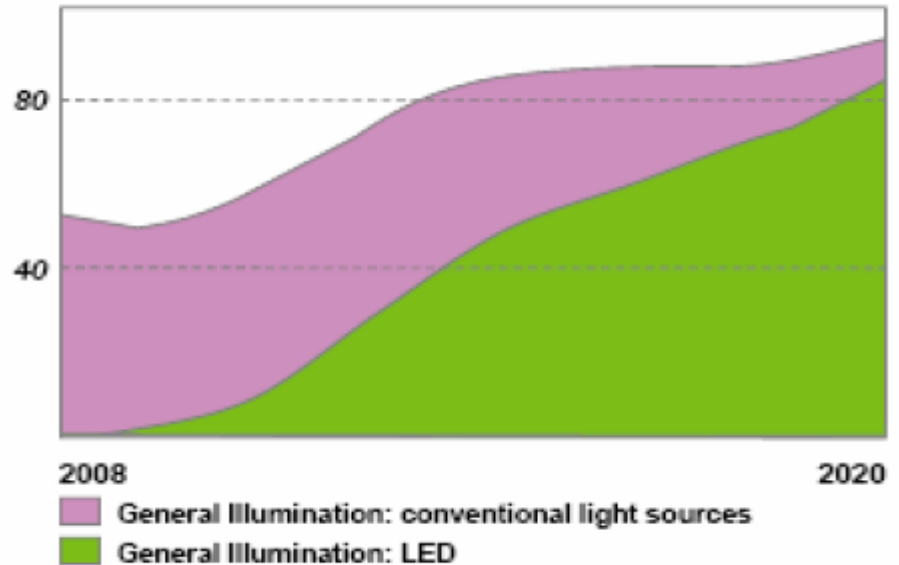
2009 general illumination market overview<sup>1</sup>

Total market size: 45-50 B€



**Applications: ~70% and growing**

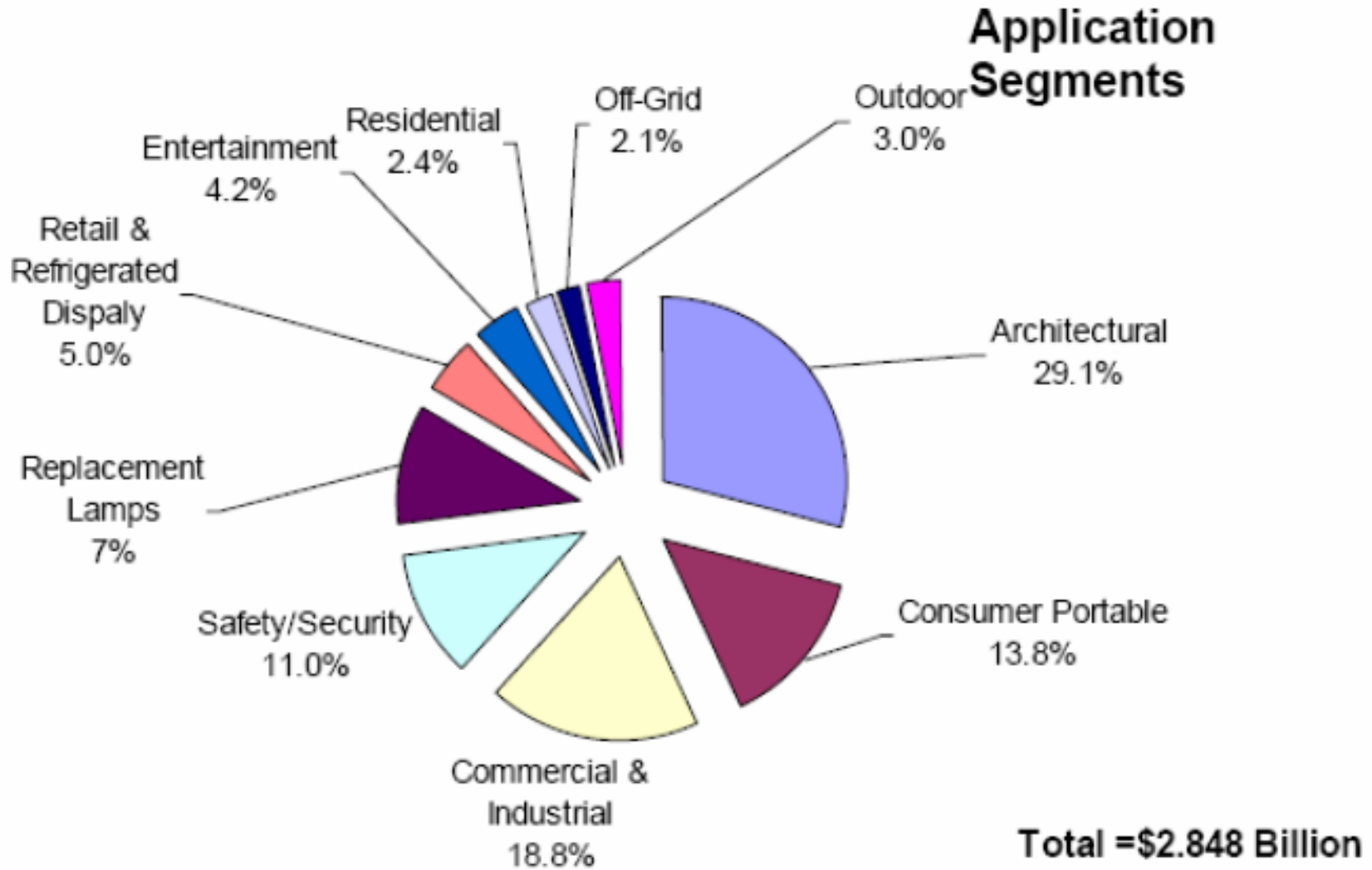
Value (global, B€)



**CAGR 2010 - 2020: 6 %**

<sup>1</sup> Overview excludes Automotive and Entertainment  
 Source: Philips Lighting

# 2009 Global LED Lighting Market Overview





## LEDs are reshaping the lighting industry

### traditional lighting

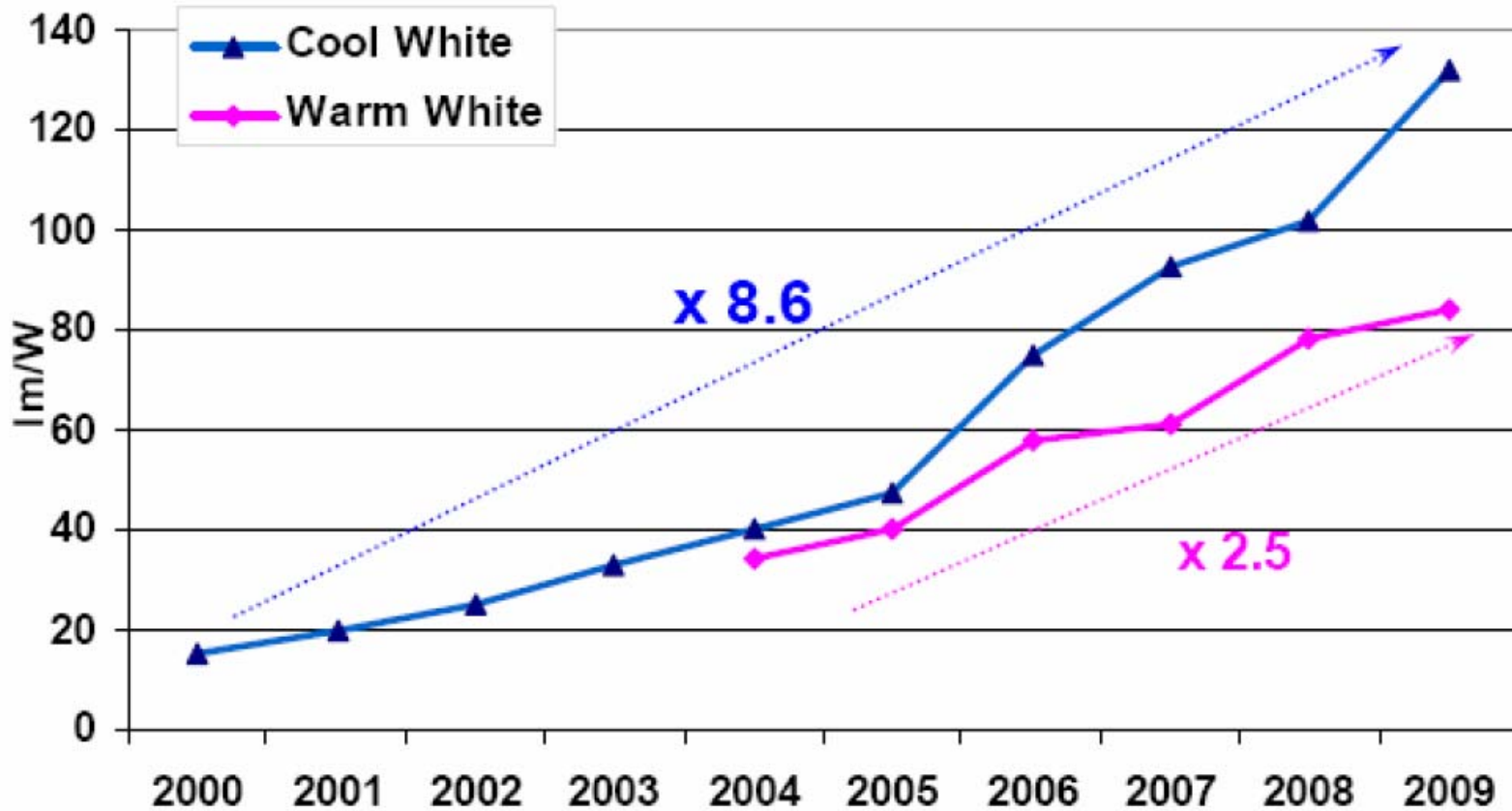
- technical life < economic life
- limited number of options
- standardized products
- economies of scale
- traditional market channels
- limited number of light points

### LED lighting

- economic life < technical life
- infinite number of options
- customized products
- economies of scope
- completely new channels
- huge number of light points

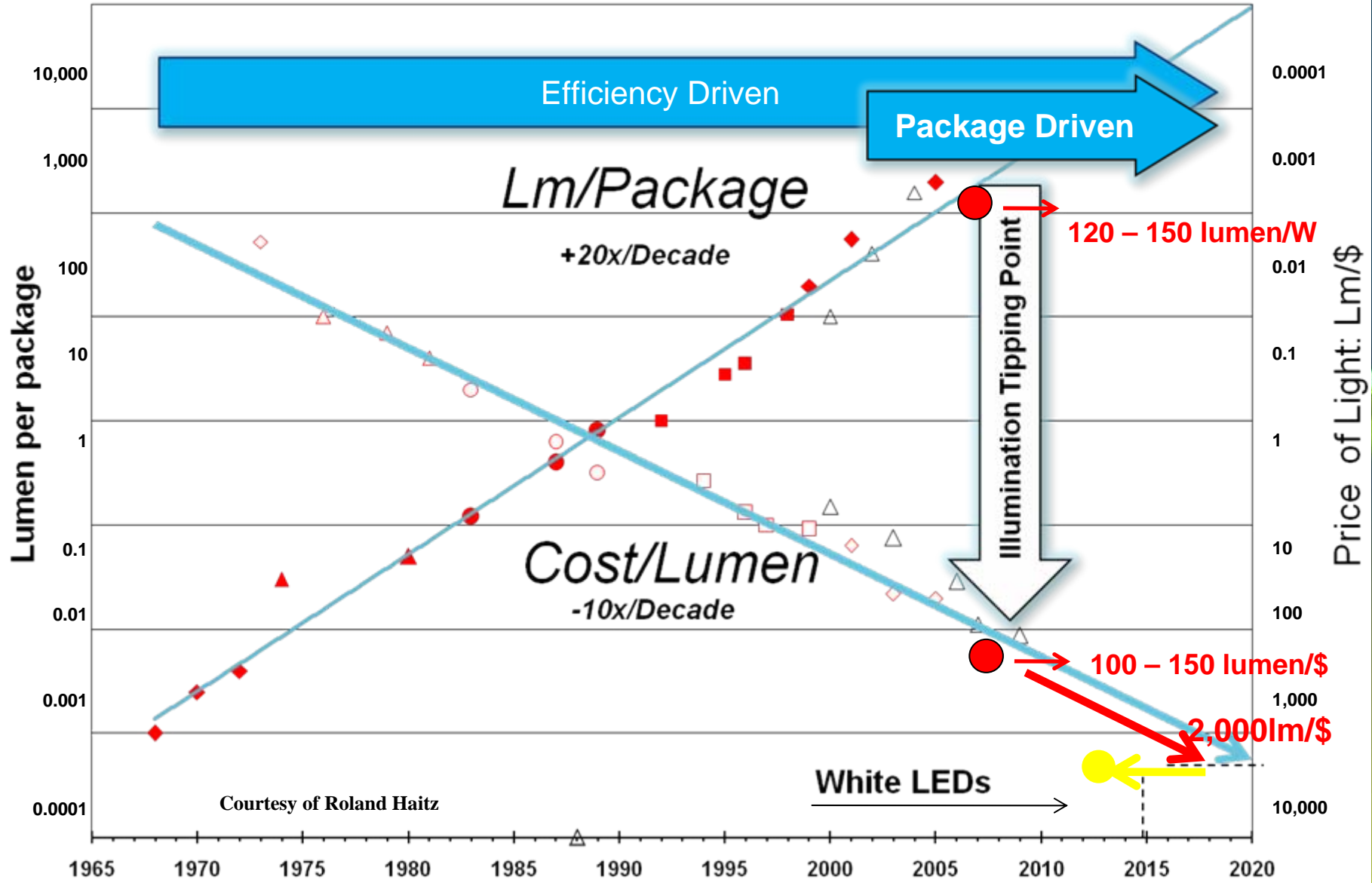


# Evolution of White LEDs - efficiency





# Haitz Law - LED Performance, lm/\$



Courtesy of Roland Haitz

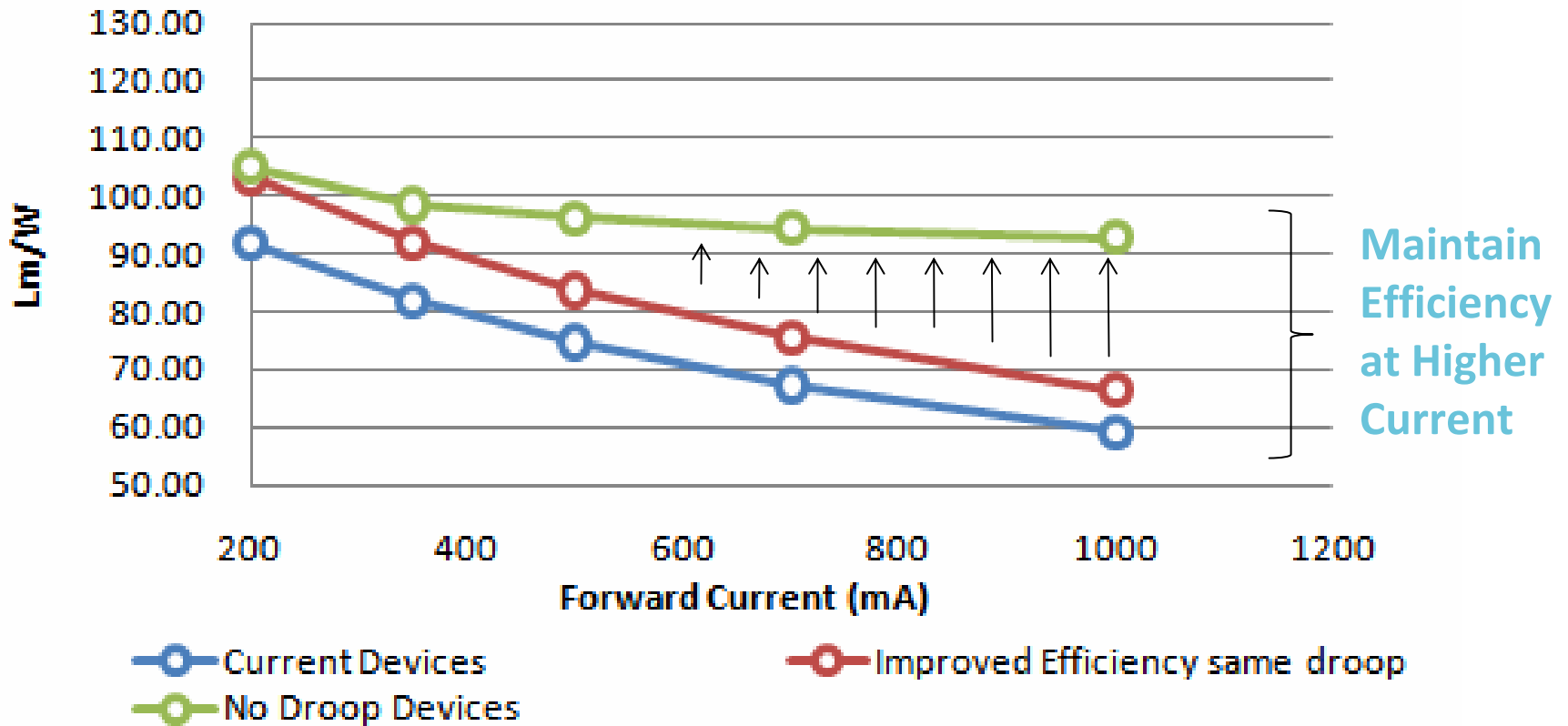
White LEDs



## Reducing Droop

*“More Efficiency at High Currents”*

Lm/W

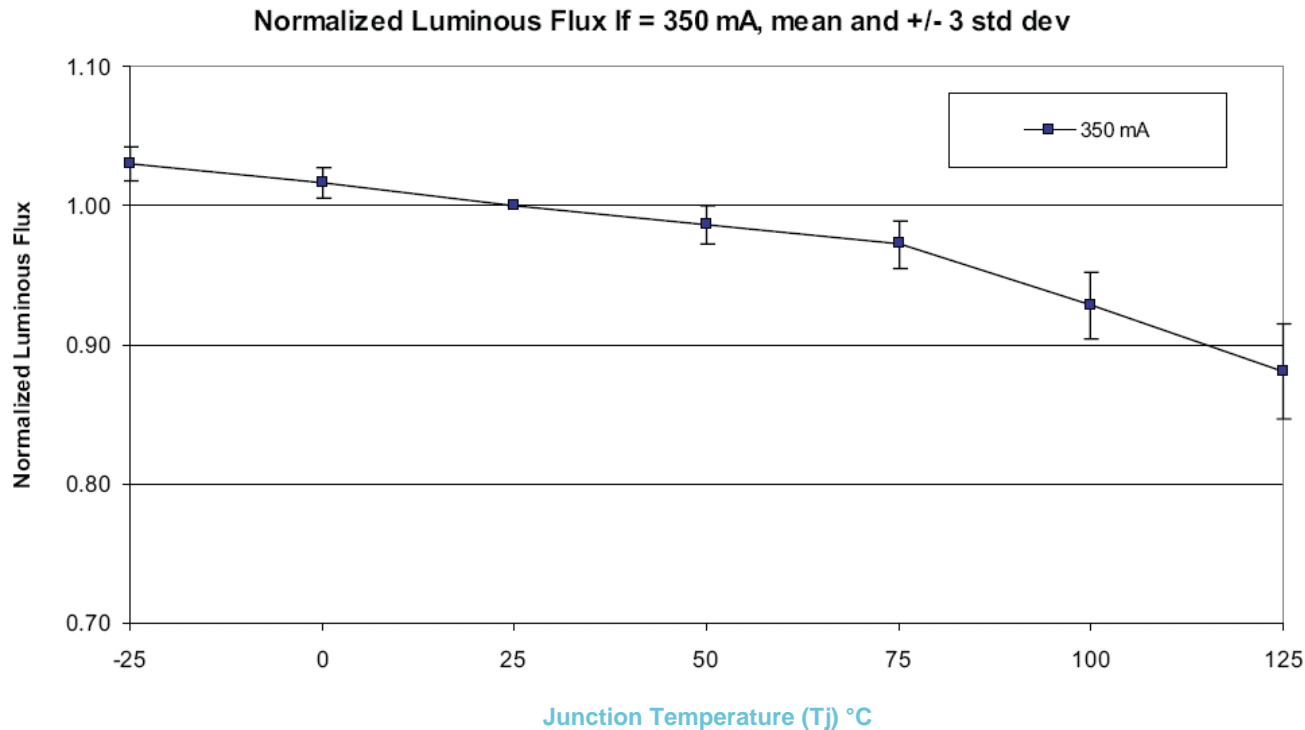


# Improved Hot / Cold Factor

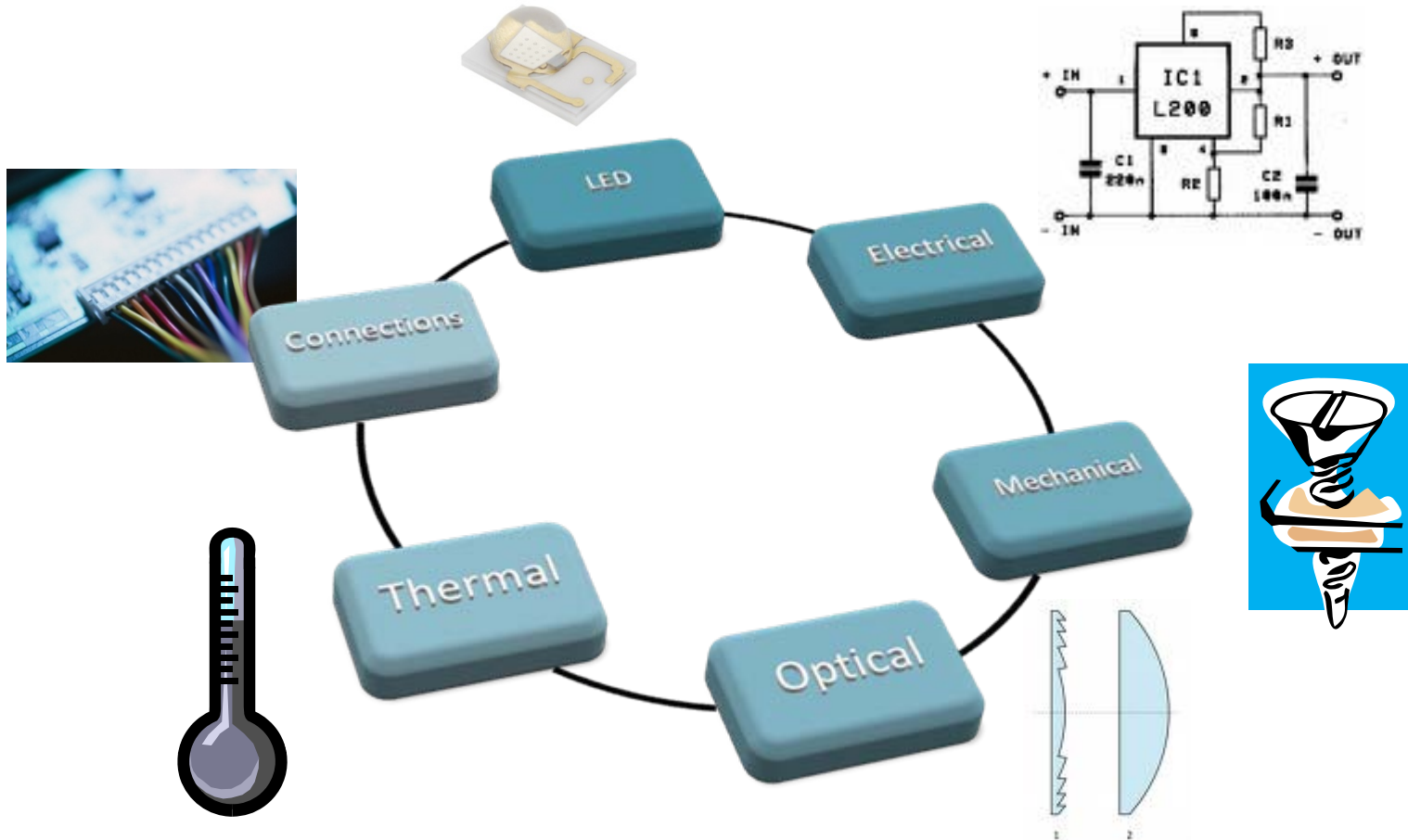
## *“More Light in the Application”*

Significantly improved usable light under normal operating conditions

- i.e. 100°C junction temperature
- Simpler design effort for luminaire manufacturer



# Luminaire Reliability ≠ LED Reliability



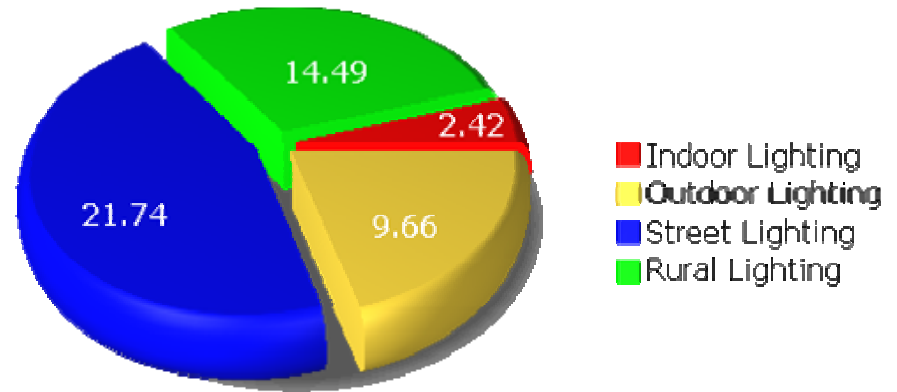
$$R_{\text{system}} = R_{\text{electrical}} * R_{\text{connections}} * R_{\text{LEDs}} * R_{\text{optical}} * R_{\text{thermal}} * R_{\text{mechanical}}$$

# LEDs in India



# 2009 Indian LED Lighting Market

- The Indian LED Lighting Market expected to reach \$416.6 Million by 2014 from \$48.3 million in 2009.
- Street Lighting to account for close to half the market revenues in 2012.
- Higher Integration and design capabilities will be a crucial success factor for quick adoption



Values in \$ Million



## Indian LED Lighting market estimated to grow at 53.9% till 2014 !

### Growth Drivers

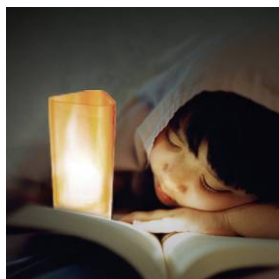
- Investment by the government in energy efficient lighting systems
- Decline in the average prices of LEDs
- Quick RoI to drive adoption
- Improvement in technology addressing new applications
- Global mandate to arrest global warming and migration to technologies like LED



# Implications of LED Technology for Industry



## New Opportunities opening up



### The Early Years

- Traffic Signal
- Automotive Tail Lamps
- Signage, gadgets

### Current

- Architectural
- Entertainment
- Specialty, Automotive headlamp

### New Opportunities

- General Illumination

# Value chain evolution to address LED Lighting

## Solutions provider

- Solutions designed around people
- Modular, flexible, interoperable
- Selling to specifiers and end users
- Business model innovation
- Services innovator
- Integrated project management
- Intelligent lighting systems
- New software standards



## Systems integrator

- Partnership with our customers
- Efficient integration of products
- Leveraging lighting controls
- Cost effective systems



## Product champion

- Standard products
- Standard product lifecycles
- Technology driven
- Selling to trade channels
- Industrial scale



# Industry risks

- Lack of LED standards in industry
- Mis-declaration of technical information
- Performance and reliability issues in actual field conditions
- Blindly substituting conventional lighting with LED , irrespective of their suitability

# Implications of LED Technology for Users





# Creating new effects

Buckingham Palace – London, United Kingdom  
Lighting Design: Philips Lighting



# Replacement for energy savings

Town Hall – Rotterdam, The Netherlands  
Lighting Design: Primo Exposures





# Embedding in Architecture



# ANANDPUR SAHIB GURUDWARA





**PHILIPS**

# ANANDPUR SAHIB GURUDWARA



# ANANDPUR SAHIB GURUDWARA

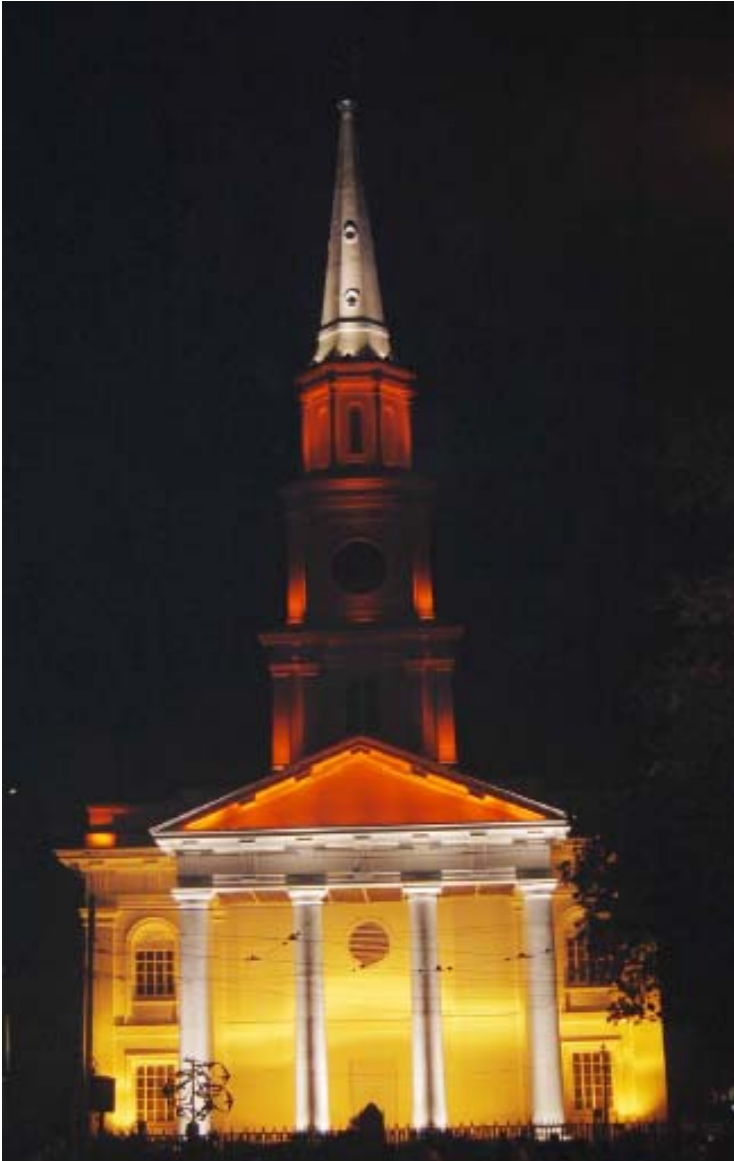




# Gadkari Rangayatan - Thane



# St.Andrews Church - Kolkata

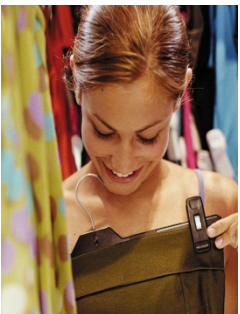


# Benefits for Users

- Reduce Energy consumption and operating costs
- Promote Sustainable image with clients / customers
- Meet commercial Energy consumption requirements
- Use modern architectural elements
- Minimize maintenance and service costs

## Ideal applications

- all accent applications  
small display units like jeweler displays, art, shelves
- retail, hospitality and offices  
commercial settings
- ambiance creation  
chandeliers and sparkling lights
- 24/7 operation  
corridors, lobbies
- hard to maintain or replace  
escalators, elevators, high ceilings





# Risks for End Users

- LEDs not meeting claims of manufacturer / supplier
- Cheap LED solutions not giving real benefits of LED solutions – less light output / low life
- Colour perception of interiors not appearing similar with LEDs from different manufacturers
- Evaluations not done for actual real conditions of applications – Ambient temperatures / Humidity / power fluctuations.

# Conclusion

- LED Technology is still evolving fast and will continue to develop at a very fast pace
- Manufacturers need to establish the standards for LED lighting in this scenario
- Users should adopt LED Lighting solutions after due evaluation of the performance of the products on comparable conditions

